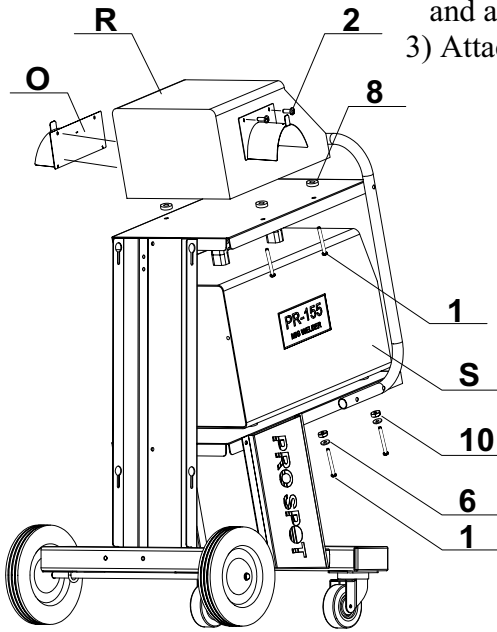


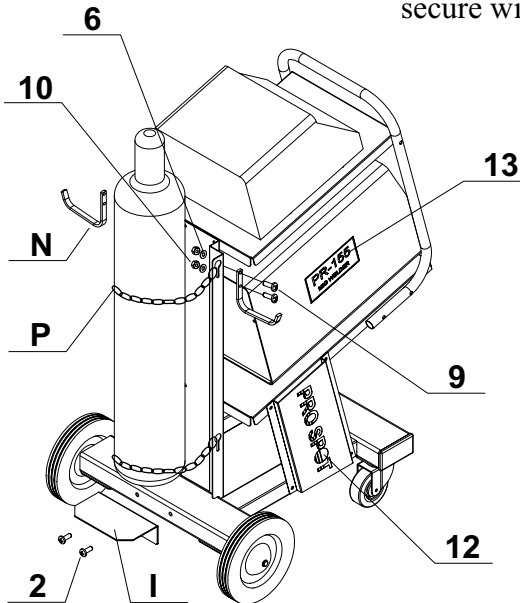
5.

- 1) Attach PR-155 MIG welder [S] as shown.
- 2) Attach PR-2 welder [R] to the upper shelf as shown. Use spacer [8] between welder and a shelf.
- 3) Attach cable holders [O] to the PR-2 welder.



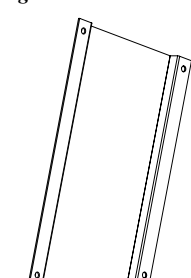
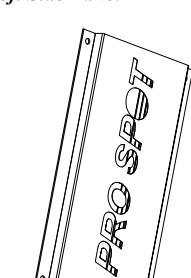
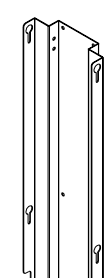
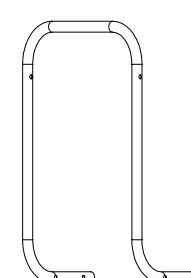
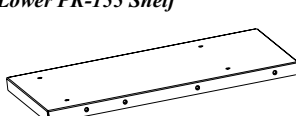
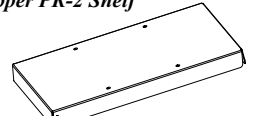
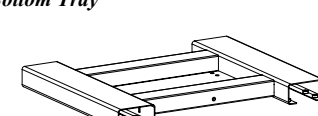


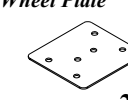
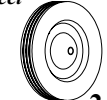

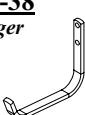
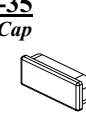

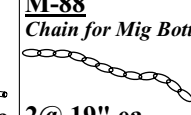
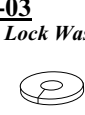





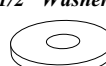




6.

- 1) Attach hangers [N] to the back panel as shown.
- 2) Attach MIG bottle support plate [I] to the bottom tray as shown.
- 3) Put your gas bottle on the back of the cart and secure with chains [P]



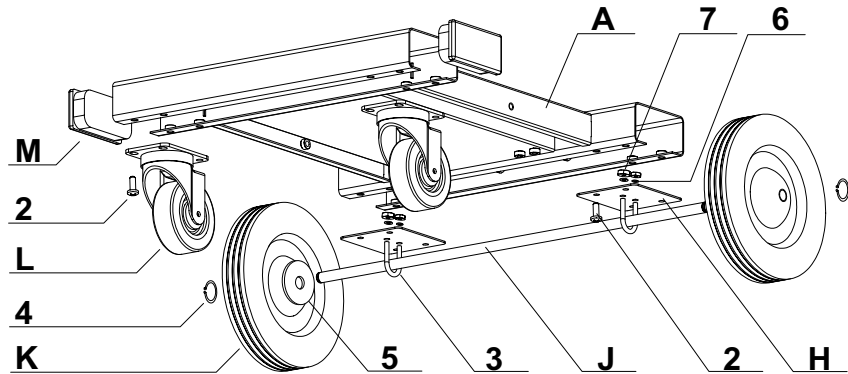
PRO SPOT Companion Cart Assembly Instructions

- | | | | |
|----------------|-----------------------|-----------|---------------|
| A - P6-05 | J - PSC-13 | 1 - S-05 | 10 - N-03 |
| B - PSC-03 | K - PSC-12 | 2 - S-43 | 11 - W-03 |
| C - PSC-02 | L - P10-05A | 3 - P-05 | 12 - PSC-18Y |
| D - PSC-01 | M - P10-35 | 4 - SR-07 | 13 - PR-155DY |
| E - PSC-05 | N - P10-38 | 5 - W-24 | |
| F - PSC-06 | O - P6-18 | 6 - W-20 | |
| G - PSC-04 | P - M-88 | 7 - N-06 | |
| H - PR-2000-13 | R - PR-2 Welder | 8 - M-82 | |
| I - PSC-07 | S - PR-155 MIG Welder | 9 - S-44 | |

PSC-01 Right Side Panel  1 pc.	PSC-02 Left Side Panel  1 pc.	PSC-03 Rear Panel  1 pc.	PSC-04 Pull Handle  1 pc.
PSC-05 Lower PR-155 Shelf  1 pc.	PSC-06 Upper PR-2 Shelf  1 pc.	P6-05 Bottom Tray  1 pc.	
P6-18 Cable Holder  2 pc.	PSC-07 Mig Bottle Support Plate  1 pc.	PR-2000-13 Wheel Plate  2 pc.	PSC-12 Wheel  2 pc.
	P10-05A 3" Caster Wheel  2 pc.		
P10-38 Hanger  2 pc.	P10-35 End Cap  2 pc.	PSC-13 Axle  1 pc.	M-88 Chain for Mig Bottle  2 @ 19" ea.
	W-03 M6 Lock Washer  4 pc.		
S-43 M6x10  42 pc.	S-44 M6x16  4 pc.	S-05 M6x30  8 pc.	N-03 M6 Nut  8 pc.
	N-06 1/4-20 Nut  4 pc.		
W-24 1/2" Washer  2 pc.	M-82 Spacer  4 pc.	P-05 U-Bolt  2 pc.	SR-07 SnapRing  2 pc.
	W-20 LockWasher  12 pc.		

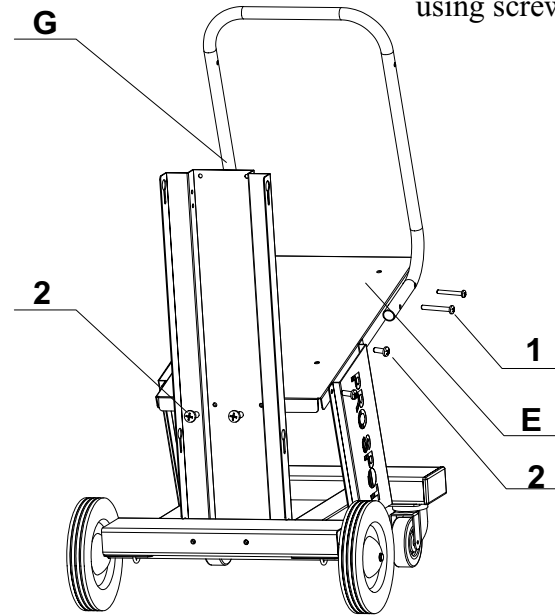
1.

- 1) Attach wheel plates [H] to the bottom tray [A] using included screws [2].
- 2) Secure axle [J] using U-Bolts [3]. Make sure that axle is centered.
- 3) Attach wheels [K] as shown below using snap rings [4].
Put washer [5] between bottom tray [A] and wheel [K].
- 4) Attach casters [L] using included screws [2].
- 5) Insert end caps [M].



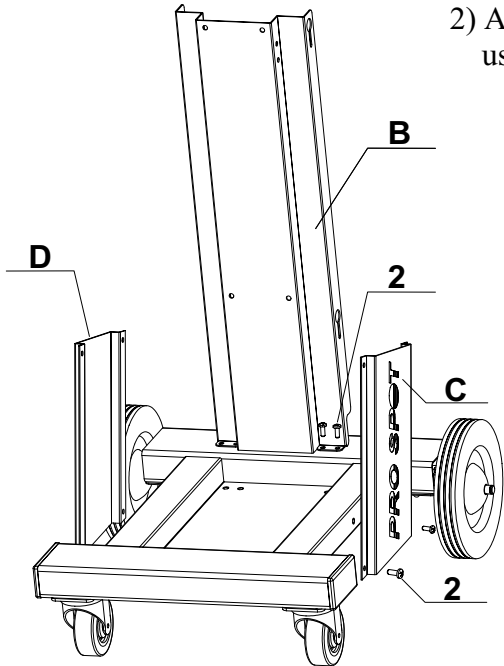
3.

- 1) Attach lower shelf [E] to the back and side panels as shown.
- 2) Attach pull handle [G] to the lower shelf [E] using screws [1].



2.

- 1) Attach back panel [B] using screws [2] as shown.
- 2) Attach left [C] and right [D] panels using screws [2] as shown.



4.

- 1) Attach upper shelf [F] to the back panel and pull handle as shown.

